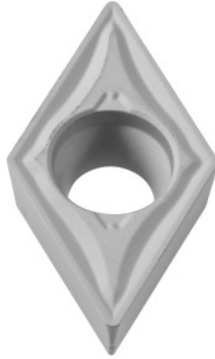


**Indexable insert for turning DCMT 11T308, for medium machining, Grade: HBT020****Order data**

Order number	260508 HBT020
GTIN	4062406257378
Item class	22D

Technical description

Grade	HBT020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Main application	P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 280 m/min
Coating	TiCN
Number of changes/inserts	2
ISO code indexable insert	DCMT 11T308

Chip breaker	PM
Corner radius	0.8 mm
Feed f	0.12 - 0.3 mm/rev.
Type of product	Indexable insert for turning